

Garant

Indexable insert for turning DC.T 070204, for finish machining, Grade: HB7140-2

**Order data**

Order number	260353 HB7140-2
GTIN	4067263315612
Item class	21G

Technical description

Corner radius	0.4 mm
Cutting speed v_c main application	70 - 230 m/min
Tool material	Carbide
Cutting depth a_p	0.2 - 1.5 mm
Chip breaker	VS
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Grade	HB7140-2
Tolerance	M
Number of changes/inserts	2

Main application	M
Coating	uncoated
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	DCMT070204-
Type of product	Indexable insert for turning